



Construction • Geotechnical
Consulting Engineering/Testing

May 25, 2012
CM12060

Mr. Eric Thom
Continental Properties Co., Inc.
W134 N8675 Executive Parkway
Menomonee Falls, WI 53051

Re: WEDC - Wisconsin Certified Site Program
West Bend Corporate Center
West Bend, Wisconsin

Dear Mr. Thom:

It is our understanding that Continental Properties Co., Inc. is working through the submission requirements for two separate parcels at the West Bend Corporate Center site for consideration in the 2012 Wisconsin Site Certification Program. The parcels are designated as Nos. 11192630101 and 11192630118 and represent portions of the Phase I and Phase II development areas of the industrial park as shown on the Soil Boring Location Maps attached in Appendices A and B, respectively.

As part of the initial geotechnical study completed in 1997, CGC drilled the ten (10) standard penetration test borings represented by the individual logs included in the attachments. Our review leads us to certify that the following evaluation criteria, as set by the Wisconsin Economic Development Corporation, has been satisfied/addressed for the combined parcels:

- 1. Minimum of 5 Soil Borings** -- As earlier discussed, a minimum of ten individual borings were drilled on the combined parcels. The borings were drilled to depths of 10 to 20 ft. Copies of the logs of test borings are attached in Appendices A and B.
- 2. No Presence of Sinkholes or Limestone Caverns** -- The geotechnical study completed by CGC on the parcels in question revealed no evidence of sinkholes and/or limestone caverns within the property limits.
- 3. Suitable Water Content/Water Table Depth** -- During performance of the site exploration, short-term groundwater observations were made in all of the boreholes during and upon completion of drilling. Recorded groundwater levels ranged between 7.5 to 14.5 ft or greater below the original ground surface. The observed groundwater levels do not appear to be problematic for construction of conventional shallow foundation construction on these parcels.




Mr. Eric Thom
Continental Properties Co., Inc.
May 25, 2012
Page 2

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In summary, it is our opinion that the above-described parcels in the West Bend Corporate Center appear to satisfy the evaluation criteria under the geotechnical characteristics category. Should you have any questions, please give us a call.

Respectfully,

CGC, Inc.


Jeff P. Simkowski, P.E.
Senior Consulting Professional

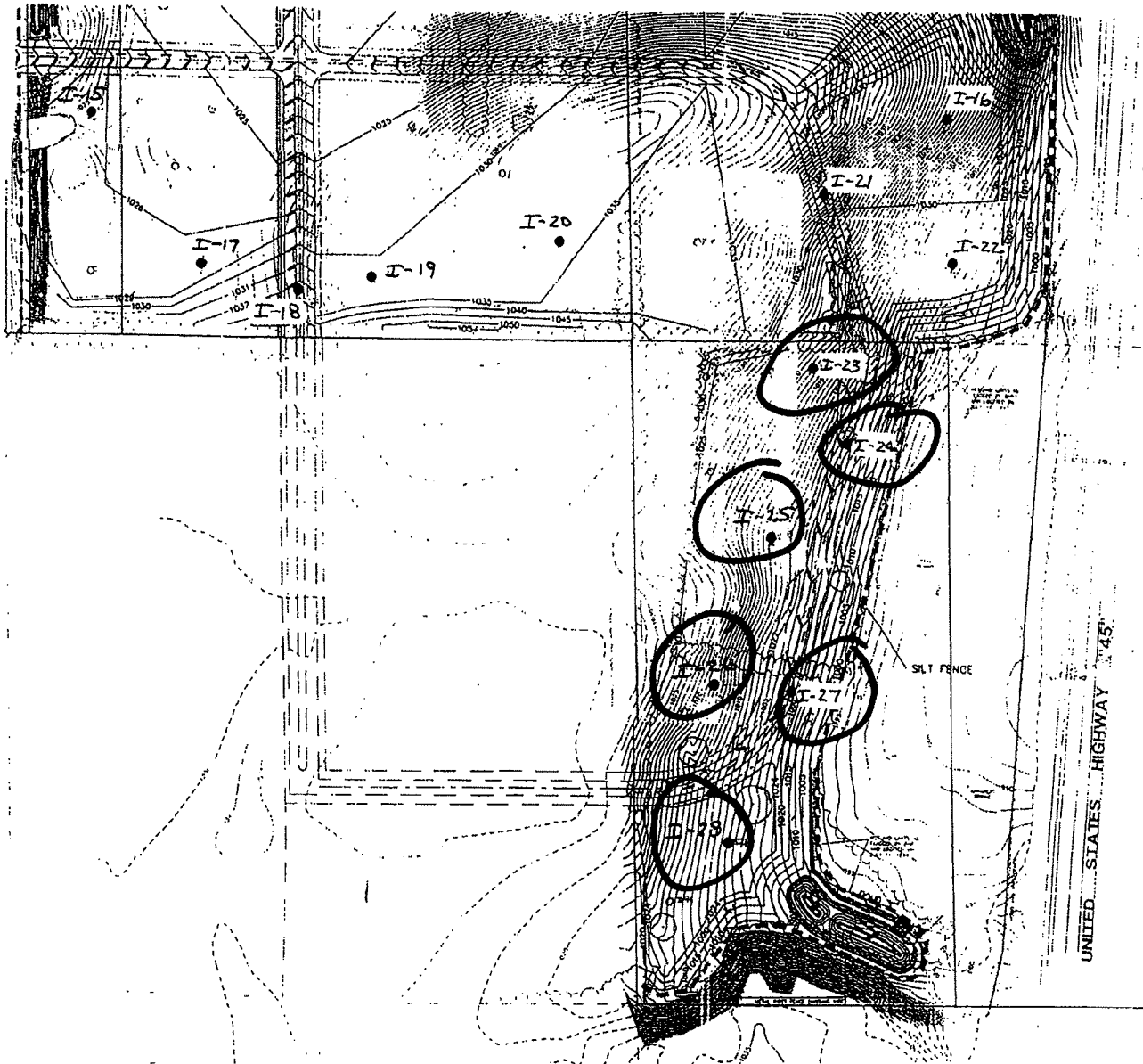


Encl: Appendices A and B

APPENDIX A

PARCEL NO. 11192630101 (PHASE I AREA)

PHASE I



UNITED STATES HIGHWAY 45



Sheet 2 of 2

Legend

- Boring Location and Number
- I-1

Notes

1. Soil borings conducted by J & J Soil Testing Ltd. under subcontract to CGC, Inc. between September 8 and 11, 1997.
2. Base map provided by National Survey & Engineering.

Scale: Not to Scale

DWN: JPS	APP'D: JPS	Date: 9/12/97	CM97003-1
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CGC, Inc.	SOIL BORING LOCATION MAP
	West Bend Corporate Center West Bend, Wisconsin



LOG OF TEST BORING

Project **West Bend Corporate Center**
I-43 and Paradise Drive
 Location **City of West Bend, Wisconsin**

Boring No. **I-23**
 Surface Elevation **1017.5'**
 Job No. **CM97003-1**
 Sheet **1** of **1**

205 W. Galena - Suite 100 . Milwaukee, WI 53212 . (414) 271-6903 . FAX (414) 271-7162

SAMPLE						VISUAL CLASSIFICATION and Remarks	SOIL PROPERTIES				
No.	Type	Rec (in.)	Moist	N	Depth		qu (qs) (tsf)	W	LL	PL	LI
						14" Dark Brown Clayey TOPSOIL					
1		12	M	13		Very Stiff, Brown Lean CLAY; Trace Fine Sand, Trace Gravel (CL)	(2.5)				
2		18	M	17		Medium Dense, Brown Sandy SILT; Some Gravel (ML)					
3		6	M	19/6"		Very Dense, Brown Fine to Coarse SAND & GRAVEL; Some Silt, Few Brown Fine to Medium Sand Layers (SM/GM)					
4		11	M	100/11"							
5		13	M	100/13"		End of Boring at 15 ft Backfilled with Bentonite Chips					

WATER LEVEL OBSERVATIONS			
While Drilling: <u>NW</u>	Upon Completion of Drilling: <u>NW</u>		
Time After Drilling: _____	_____	_____	_____
Depth to Water: _____	_____	_____	_____
Depth to Cave In: _____	_____	_____	_____
The stratification lines represent the approximate boundary between soil types and the transition may be gradual.			

GENERAL NOTES			
Start	<u>9/09/97</u>	End	<u>9/09/97</u>
Driller	<u>J&J</u>	Chief	<u>JP</u> Rig <u>CME-45</u>
Logger	<u>JP</u>	Editor	<u>JER</u>
Drill Method	<u>2 1/4" HSA</u>		

CGC, Inc.

LOG OF TEST BORING

Project **West Bend Corporate Center**
I-43 and Paradise Drive
 Location **City of West Bend, Wisconsin**

Boring No. **I-24**
 Surface Elevation **1002.4'**
 Job No. **CM97003-1**
 Sheet **1** of **1**

205 W. Galena - Suite 100 . Milwaukee, WI 53212 . (414) 271-6903 . FAX (414) 271-7162

SAMPLE					VISUAL CLASSIFICATION and Remarks	SOIL PROPERTIES					
No.	Type	Rec (in.)	Moist	N		Depth	qu (qs) (tsf)	W	LL	PL	LI
						12" Dark Brown Clayey TOPSOIL					
1		12	M	14		Very Stiff, Brown Lean CLAY; Little Fine to Coarse Sand, Trace Gravel (CL)	(3.5)				
						Medium Dense, Brown Fine to Coarse SAND; Some Silt, Some Gravel (SM)					
2		12	M	22							
					5	Dense to Very Dense, Brown Fine to Coarse SAND & GRAVEL; Some Silt, Occasional Brown Fine to Medium Sand Seams (SM/GM)					
3		10	M	100/10"							
4		12	M	49							
					10	End of Boring at 10 ft Backfilled with Soil Cuttings					
					15						
					20						

WATER LEVEL OBSERVATIONS

GENERAL NOTES

While Drilling: NW Upon Completion of Drilling: NW
 Time After Drilling: _____
 Depth to Water: _____
 Depth to Cave In: _____

Start 9/09/97 End 9/09/97
 Driller J&J Chief JP Rig CME-45
 Logger JP Editor JER
 Drill Method 2 1/4" HSA

The stratification lines represent the approximate boundary between soil types and the transition may be gradual.



LOG OF TEST BORING

Project **West Bend Corporate Center**
I-43 and Paradise Drive
 Location **City of West Bend, Wisconsin**

Boring No. **I-25**
 Surface Elevation **1010.2'**
 Job No. **CM97003-1**
 Sheet **1** of **1**

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SAMPLE						VISUAL CLASSIFICATION and Remarks	SOIL PROPERTIES					
No.	Type	Rec (in.)	Moist	N	Depth		qu (qs) (tsf)	W	LL	PL	LI	
						14" Dark Brown Clayey TOPSOIL						
1		6	M	13		Stiff, Brown Lean CLAY; Little Fine Sand, Trace of Fine to Coarse Gravel (CL)						
2		12	M	100/17"	5	Very Dense, Brown Fine to Coarse SAND & GRAVEL; Some Silt, Occasional Cobbles, Few Brown Fine to Medium Sand Layers (SM/GM)						
3		15	M	100/15"								
4		7	M	100/11"								
5		5	M	100/6"	15	End of Boring at 14 ft Backfilled with Bentonite Chips						
					20							

WATER LEVEL OBSERVATIONS			
While Drilling:	<u>NW</u>	Upon Completion of Drilling:	<u>NW</u>
Time After Drilling:	_____	_____	_____
Depth to Water:	_____	_____	_____
Depth to Cave In:	_____	_____	_____
The stratification lines represent the approximate boundary between soil types and the transition may be gradual.			

GENERAL NOTES			
Start	<u>9/09/97</u>	End	<u>9/09/97</u>
Driller	<u>J&J</u>	Chief	<u>JP Rig CME-45</u>
Logger	<u>JP</u>	Editor	<u>JER</u>
Drill Method	<u>2 1/4" HSA</u>		



LOG OF TEST BORING

Project **West Bend Corporate Center**

I-43 and Paradise Drive

Location **City of West Bend, Wisconsin**

Boring No. **I-26**

Surface Elevation **1017.5'**

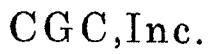
Job No. **CM97003-1**

Sheet **1** of **1**

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SAMPLE						VISUAL CLASSIFICATION and Remarks	SOIL PROPERTIES				
No.	Type	Rec (in.)	Moist	N	Depth		qu (qs) (tsf)	w	LL	PL	LI
						12" Dark Brown Clayey TOPSOIL					
1		6	M	11		Very Stiff, Brown Lean CLAY; Little Fine Sand, Trace Gravel (CL)					
2		12	M	26		Medium Dense to Very Dense, Brown Fine to Coarse SAND & GRAVEL; Some Silt, Occasional Cobbles (SM/GM)					
3		0	--	30/0"							
4		12	M	54							
5		18	M	48		End of Boring at 15 ft Backfilled with Bentonite Chips					

WATER LEVEL OBSERVATIONS	GENERAL NOTES
While Drilling: <u>NW</u> Upon Completion of Drilling: <u>NW</u>	Start <u>9/09/97</u> End <u>9/09/97</u>
Time After Drilling: _____	Driller <u>J&J</u> Chief <u>JP</u> Rig <u>CME-45</u>
Depth to Water: _____	Logger <u>JP</u> Editor <u>JER</u>
Depth to Cave In: _____	Drill Method <u>2 1/4" HSA</u>
The stratification lines represent the approximate boundary between soil types and the transition may be gradual.	



LOG OF TEST BORING

Project **West Bend Corporate Center**
I-43 and Paradise Drive
 Location **City of West Bend, Wisconsin**

Boring No. **I-27**
 Surface Elevation **1000.5'**
 Job No. **CM97003-1**
 Sheet **1** of **1**

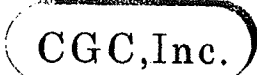
205 W. Galena - Suite 100 . Milwaukee, WI 53212 . (414) 271-6903 . FAX (414) 271-7162

SAMPLE						VISUAL CLASSIFICATION and Remarks	SOIL PROPERTIES				
No.	Type	Rec (in.)	Moist	N	Depth		qu (qs) (tsf)	W	LL	PL	LI
					5	14" Dark Brown Clayey TOPSOIL					
1		12	M	13		Very Stiff, Brown Lean CLAY; Little Fine Sand, Trace Fine to Coarse Gravel (CL)	(2.0)				
2		10	M	28		Medium Dense, Brown Fine to Coarse SAND; Some Silt, Some Gravel (SM)					
3		18	M/W	25							
4		18	W	50		Dense to Very Dense, Brown Fine to Coarse SAND & GRAVEL; Trace Silt and Clay (SW/GW)					
					10	End of Boring at 10 ft Backfilled with Bentonite Chips					
					15						
					20						

WATER LEVEL OBSERVATIONS			
While Drilling:	<u>7.0'</u>	Upon Completion of Drilling:	<u>NW</u>
Time After Drilling:	_____	_____	_____
Depth to Water:	_____	_____	_____
Depth to Cave In:	_____	_____	_____

The stratification lines represent the approximate boundary between soil types and the transition may be gradual.

GENERAL NOTES			
Start	<u>9/09/97</u>	End	<u>9/09/97</u>
Driller	<u>J&J</u>	Chief	<u>JP Rig CME-45</u>
Logger	<u>JP</u>	Editor	<u>JER</u>
Drill Method	<u>2 1/4" HSA</u>		



LOG OF TEST BORING

Project West Bend Corporate Center
I-43 and Paradise Drive
Location City of West Bend, Wisconsin

Boring No. I-28
 Surface Elevation 1004.2'
 Job No. CM97003-1
 Sheet 1 of 1

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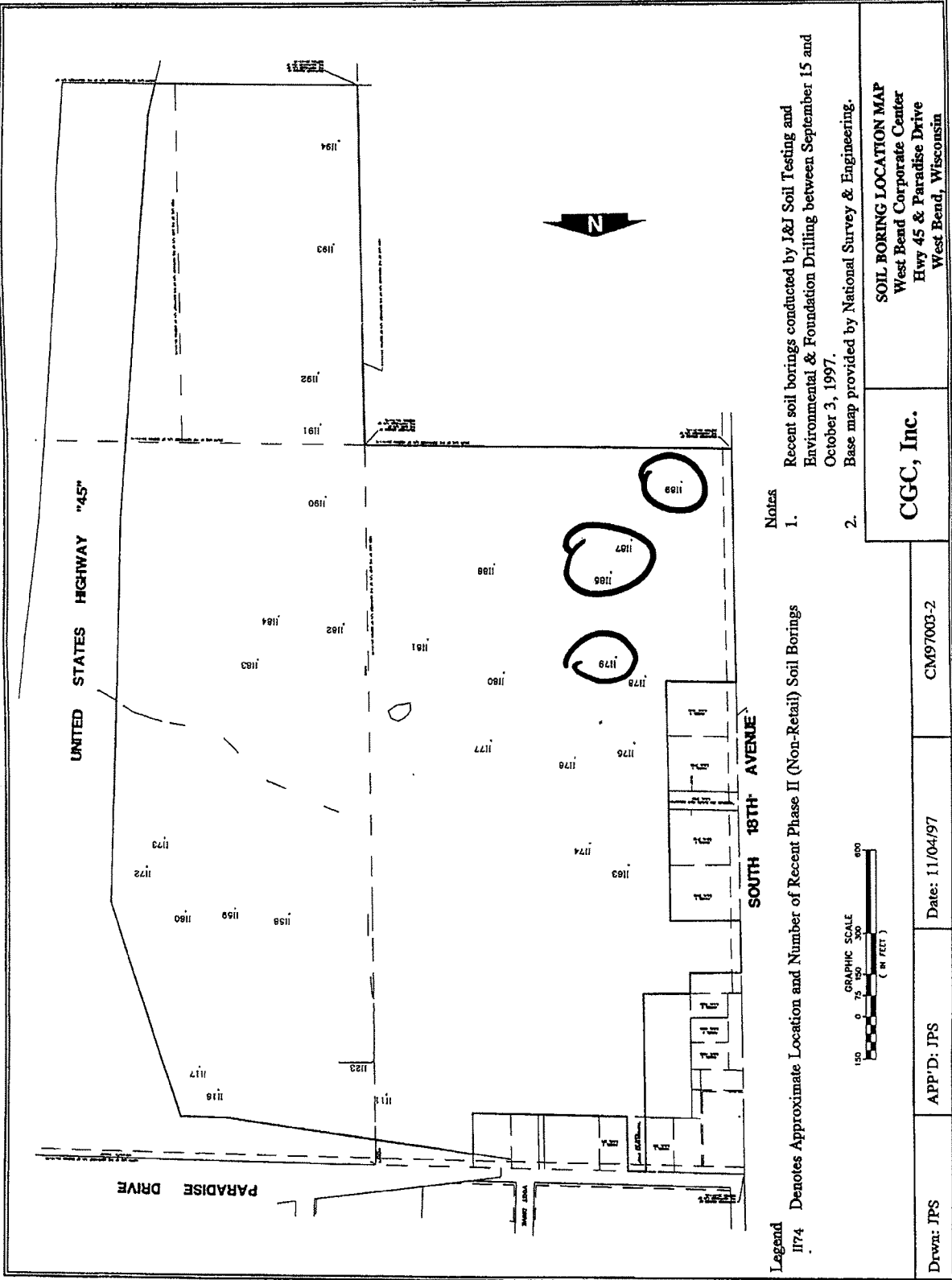
SAMPLE						VISUAL CLASSIFICATION and Remarks	SOIL PROPERTIES				
No.	Type	Rec (in.)	Moist	N	Depth		qu (qa) (tsf)	W	LL	PL	LI
						*					
						**					
1A/B/C		14	M	9		Very Stiff, Brown Lean CLAY; Little Fine Sand, Trace Fine to Coarse Gravel (CL)	(2.5)				
2		6	M	27		Dense, Brown Fine to Coarse SAND & GRAVEL; Little Silt, Occasional Cobbles, (SP-SM/GP-GM)					
					5	* 6" Brown Silty TOPSOIL					
						** Brown SILT (ML)					
3		14	M	27							
						Medium Stiff, Brown Silty CLAY; Little Sand, Trace Fine to Coarse Gravel, Occasional Cobbles (CL-ML)					
4		6	M	93			(0.7)				
					10	Dense, Brown Fine to Coarse SAND & GRAVEL; Some Silt (SM/GM)					
5		12	M/W	32							
					15	End of Boring at 15 ft Backfilled with Bentonite Chips					
					20						

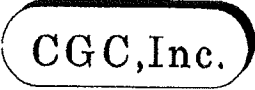
WATER LEVEL OBSERVATIONS	GENERAL NOTES
While Drilling: <u>14.5'</u> Upon Completion of Drilling: <u>14.5'</u> Time After Drilling: _____ Depth to Water: _____ Depth to Cave In: _____	Start <u>9/10/97</u> End <u>9/10/97</u> Driller <u>J&J</u> Chief <u>BD</u> Rig <u>CME-45</u> Logger <u>BD</u> Editor <u>JER</u> Drill Method <u>2 1/4" HSA/Plug</u>
The stratification lines represent the approximate boundary between soil types and the transition may be gradual.	

APPENDIX B

PARCEL NO. 11192630118 (PHASE II AREA)

PHASE II





LOG OF TEST BORING

Project West Bend Corporate Center
I-43 and Paradise Drive
Location City of West Bend, Wisconsin

Boring No. **II-79**
 Surface Elevation **1016.7'**
 Job No. **CM97003-2**
 Sheet **1** of **1**

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SAMPLE						VISUAL CLASSIFICATION and Remarks	SOIL PROPERTIES				
No.	Type	Rec (in.)	Moist	N	Depth		qu (qa) (tsf)	W	LL	PL	LI
						8" Dark Brown Silty TOPSOIL					
						Dark Brown Clayey SAND; With Gravel (Driller's Description)					
1		6	M	36		Medium Dense to Very Dense, Brown Fine to Coarse Silty SAND & GRAVEL; Few Cobbles (SM/GM)					
2		11	M	18							
3		5	M	74							
4		9	M	56							
5		5	M	100/7"							
6		6	M/W	100/4"							
						End of Boring at 19.5 ft Backfilled with Bentonite Chips					

WATER LEVEL OBSERVATIONS

GENERAL NOTES

While Drilling: _____ Upon Completion of Drilling: NW
 Time After Drilling: _____
 Depth to Water: _____
 Depth to Cave In: _____

Start 9/24/97 End 9/24/97
 Driller E&F Chief DRD Rig CME-750
 Logger AFT/DRD Editor JER
 Drill Method 2 1/4" HSA

The stratification lines represent the approximate boundary between soil types and the transition may be gradual.



LOG OF TEST BORING

Project **West Bend Corporate Center**
I-43 and Paradise Drive
 Location **City of West Bend, Wisconsin**

Boring No. **II-85**
 Surface Elevation **1026.2'**
 Job No. **CM97003-2**
 Sheet **1** of **1**

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SAMPLE						VISUAL CLASSIFICATION and Remarks	SOIL PROPERTIES				
No.	Type	Rec (in.)	Moist	N	Depth		qu (qs) (tsf)	W	LL	PL	LI
						2" Dark Brown Clayey TOPSOIL					
1		9	M	14		Hard, Brown Lean CLAY; Some Sand, Little Gravel (CL)	(4.2)				
						Very Dense, Brown Fine to Coarse Silty SAND & GRAVEL (SM/GM)					
2		6	M	80							
					5						
3		12	M	17		Medium Dense, Brown Fine to Medium SAND; Little Silt and Gravel (SP-SM)					
4		9	M	47		Dense to Very Dense, Brown Fine to Coarse Silty SAND & GRAVEL; Few Cobbles (SM/GM)					
					10						
5		12	M	78							
					15						
6		5	M	100/5"		End of Boring at 19 ft Backfilled with Bentonite Chips					
					20						

WATER LEVEL OBSERVATIONS	
While Drilling: _____	Upon Completion of Drilling: _____
Time After Drilling: _____	_____
Depth to Water: _____	_____
Depth to Cave In: _____	_____
The stratification lines represent the approximate boundary between soil types and the transition may be gradual.	

GENERAL NOTES	
Start <u>9/24/97</u>	End <u>9/24/97</u>
Driller <u>E&F</u>	Chief <u>DRD</u> Rig <u>CME-750</u>
Logger <u>AFT/DRD</u>	Editor <u>JER</u>
Drill Method <u>2 1/4" HSA</u>	



LOG OF TEST BORING

Project West Bend Corporate Center
I-43 and Paradise Drive
Location City of West Bend, Wisconsin

Boring No. II-87
Surface Elevation 1028.6'
Job No. CM97003-2
Sheet 1 of 1

205 W. Galena - Suite 100 . Milwaukee, WI 53212 . (414) 271-6903 . FAX (414) 271-7162

SAMPLE						VISUAL CLASSIFICATION and Remarks	SOIL PROPERTIES				
No.	Type	Rec (in.)	Moist	N	Depth		qu (qa) (tsf)	W	LL	PL	LI
					0	Brown Fine to Coarse Silty SAND; Little Gravel (SM) Gravelly drilling at 2.5 ft					
1		6	M	8	5	Loose, Brown Fine to Medium SAND; Some Gravel, Little Silt (SP-SM)					
2		10	M	16		Medium Dense to Dense, Brown Fine to Coarse Silty SAND; Little to Some Gravel (SM)					
3		2	W	21	10						
4		14	M	53							
5		11	M	67	15						
6		15	M	62	20						
						End of Boring at 20 ft Backfilled with Bentonite Chips					

WATER LEVEL OBSERVATIONS

While Drilling: _____ Upon Completion of Drilling: _____
 Time After Drilling: _____
 Depth to Water: _____
 Depth to Cave In: _____

GENERAL NOTES

Start 9/24/97 End 9/24/97
 Driller E&F Chief DRD Rig CME-750
 Logger AFT/DRD Editor JER
 Drill Method 2 1/4" HSA

The stratification lines represent the approximate boundary between soil types and the transition may be gradual.



LOG OF TEST BORING

Project West Bend Corporate Center
I-43 and Paradise Drive
Location City of West Bend, Wisconsin

Boring No. **II-89**
 Surface Elevation **1028.3'**
 Job No. **CM97003-2**
 Sheet **1** of **1**

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SAMPLE						VISUAL CLASSIFICATION and Remarks	SOIL PROPERTIES				
No.	Type	Rec (in.)	Moist	N	Depth		qu (qa) (tsf)	W	LL	PL	LI
					0	Dark Brown Clayey TOPSOIL					
1		14	M	7	1						
					2	Very Stiff, Brown Lean CLAY; Some Sand, Little Gravel (CL)	(3.5)				
2		12	M	5	3						
					4	Loose to Very Dense, Brown Fine to Coarse Silty SAND & GRAVEL; Many Cobbles (SM/GM)					
3		8	M	47	5						
					6						
4		6	M	100/6"	7						
					8						
					9						
					10						
					11						
					12						
					13						
5		5	M	100/13"	14						
					15						
					16						
					17						
					18						
					19						
6		4	M	100/9"	20						
End of Boring at 19.5 ft Backfilled with Bentonite Chips											

WATER LEVEL OBSERVATIONS	
While Drilling: _____	Upon Completion of Drilling: _____
Time After Drilling: _____	_____
Depth to Water: _____	_____
Depth to Cave In: _____	_____
The stratification lines represent the approximate boundary between soil types and the transition may be gradual.	

GENERAL NOTES	
Start <u>9/23/97</u>	End <u>9/23/97</u>
Driller <u>E&F</u>	Chief <u>DRD</u> Rig <u>ATV</u>
Logger <u>AFT/DRD</u>	Editor <u>JER</u>
Drill Method <u>2 1/4" HSA</u>	